

Table S1. Effect of natural-aging on hardness after solution treatment.

ST Condition	Hardness (Hv)		Δ Hv
	ST	ST+NA	
400°C × 5min	76	118	42
400°C × 10min	76	118	42
400°C × 20min	77	118	41
450°C × 5min	82	133	51
450°C × 10min	82	132	50
450°C × 20min	82	133	51
470°C × 5min	83	134	51
470°C × 10min	83	133	50
470°C × 20min	84	134	50